

## Nilit FRIANYL B63 GV30 Nylon 6 for injection molding, 30% glass fiber reinforced


**Categories:** [Polymer](#); [Thermoplastic](#); [Nylon](#); [Nylon 6](#); [Nylon 6, 30% Glass Fiber Filled](#)

**Material** Nylon 6 for injection molding.

**Notes:** Information provided by Frisetta Polymer, which merged into Nilit Plastics

**Vendors:** No vendors are listed for this material. Please [click here](#) if you are a supplier and would like information on how to add your listing to this material.

Physical Properties	Metric	English	Comments
Density	1.35 g/cc	0.0488 lb/in <sup>3</sup>	ISO 1183
Water Absorption	1.5 - 2.4 %	1.5 - 2.4 %	ISO 62
Water Absorption at Saturation	6.0 - 7.0 %	6.0 - 7.0 %	ISO 62
Viscosity Measurement	145	145	Viscosity index; ISO 307
Linear Mold Shrinkage	0.0060 - 0.013 cm/cm	0.0060 - 0.013 in/in	FRISETTA Test Method

Mechanical Properties	Metric	English	Comments
Ball Indentation Hardness	175 MPa	25400 psi	ISO 2039-1
Tensile Strength at Break	170 MPa	24700 psi	ISO 527
Elongation at Break	4.0 %	4.0 %	ISO 527
Tensile Modulus	9.00 GPa	1310 ksi	ISO 527
Flexural Strength	220 MPa	31900 psi	ISO 178
Flexural Modulus	7.20 GPa	1040 ksi	ISO 178
Charpy Impact Unnotched	5.50 J/cm <sup>2</sup>	26.2 ft-lb/in <sup>2</sup>	DIN 53453
	NB	NB	ISO 179/1eU
	5.00 J/cm <sup>2</sup> @Temperature -40.0 °C	23.8 ft-lb/in <sup>2</sup> @Temperature -40.0 °F	DIN 53453
	NB	NB	ISO 179/1eU
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	1.50 J/cm <sup>2</sup>	7.14 ft-lb/in <sup>2</sup>	ISO 179/1eA
	1.50 J/cm <sup>2</sup>	7.14 ft-lb/in <sup>2</sup>	DIN 53453

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	IEC 93
Dissipation Factor	0.020 @Frequency 1e+6 Hz	0.020 @Frequency 1e+6 Hz	IEC 250
Comparative Tracking Index	575 V	575 V	CTI 100; IEC 112

Thermal Properties	Metric	English	Comments
Melting Point	221 °C	430 °F	ISO 3146 DSC
Maximum Service Temperature, Air	110 °C	230 °F	Continuous; FRISETTA Test Method

Deflection Temperature at 0.46 MPa (66 psi)	220 °C	428 °F	ISO 75
Deflection Temperature at 1.8 MPa (264 psi)	210 °C	410 °F	ISO 75

Some of the values displayed above may have been converted from their original units and/or rounded in order to display the information in a consistent format. Users requiring more precise data for scientific or engineering calculations can click on the property value to see the original value as well as raw conversions to equivalent units. We advise that you only use the original value or one of its raw conversions in your calculations to minimize rounding error. We also ask that you refer to MatWeb's [terms of use](#) regarding this information. [Click here](#) to view all the property values for this datasheet as they were originally entered into MatWeb.